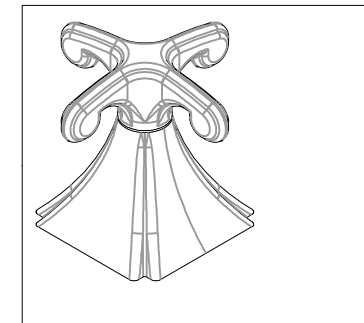
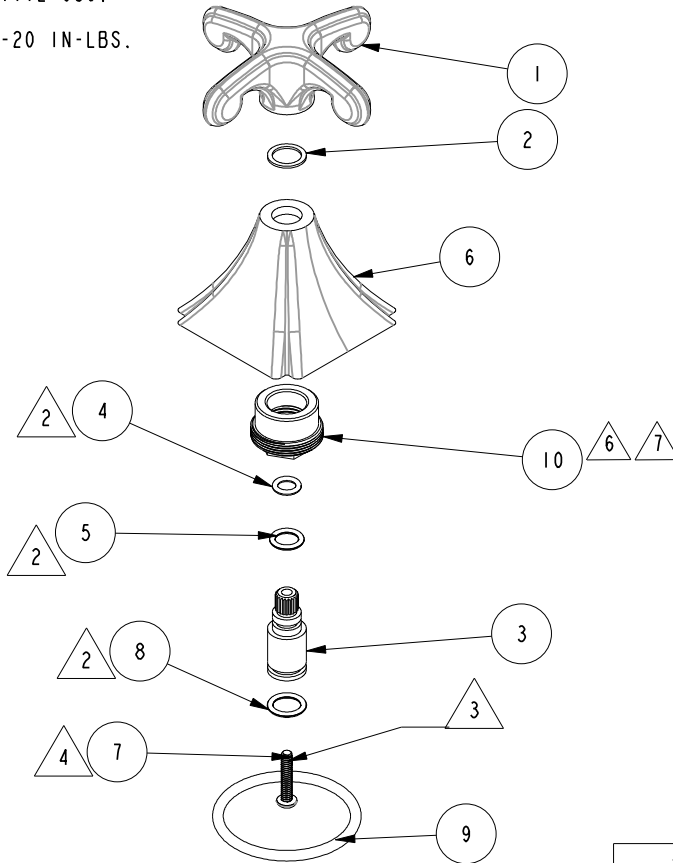


NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2. APPLY LIGHT FILM OF DOW 111 CORNING SILICONE GREASE.
- 3. ITEM 7 AS RECEIVED HAS NYLON PATCH. IF NYLON PATCH IS MISSING, APPLY ADHESIVE LOCTITE 242 APPROX. WHERE SHOWN.
- 4. WHEN TIGHTENING ITEM 7 DURING ASSEMBLY, APPLY 6-8 LB-IN OF TORQUE.
- (N5) 5. TORQUE REQUIRED TO ROTATE HANDLE AFTER ASSEMBLY SHOULD BE 15 +/-5 OZ-IN.
- 6. APPLY LOCTITE 680.
- 7. TORQUE 18-20 IN-LBS.



SCALE .400

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11978	CROSS HANDLE	PART	1
2	91371	WASHER, HANDLE	PART	1
3	12506	HANDLE ADAPTER	PART	1
4	91049	O-RING, #2- 010, EPDM, 65-75 DURO, NSF 61	PART	1
5	91255	O-RING, #2- 011, EPDM, 65-75 DURO, NSF-61	PART	1
6	12313	HANDLE ESCUTCHEON	PART	1
7	92467	SCRW, 6-32 X 3/4" TORX BUTTON HD SS W/ NYLON PATCH	PART	1
8	91017	O-RING, #2- 012, EPDM, 65-75 DURO, NSF 61	PART	1
9	91570	O-RING, 3.5 X 42MM ID, EPDM, 65-75 DURO	PART	1
10	12861	ADAPTER BUSHING	PART	1

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	-	EN-3435	10/30/17	J.A.

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TESTING	-	-	-
ASSEMBLY	-	3-2521	3-2526
PLATING	-	2520	3-2527
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL		
DRAWN	J. AMOZOC	8/29/17
CHECKED	v. VU	8/29/17
APPROVED	v. VU	8/29/17

<b>BRASSTECH</b>		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
CROSS HANDLE ASM			
DWG NO.		REV	
3-607		-	
SCALE	REF.	SHEET	OF
.400	-		