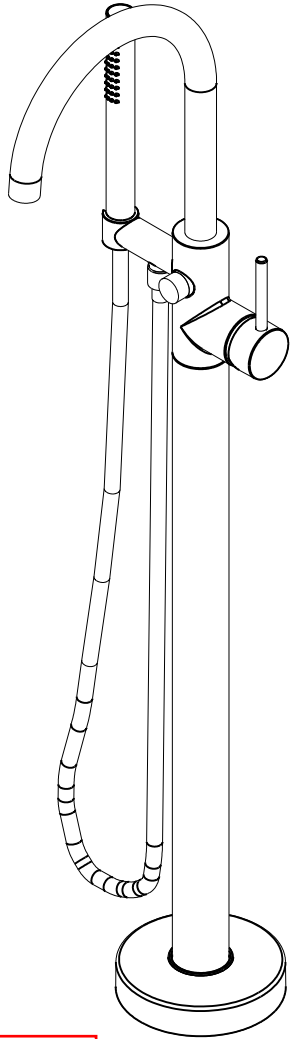


NOTES:

(NI) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12187	BODY	PART	1
2	12189	ADAPTER	PART	1
3	91017	O-RING, #2- 012, EPDM, 65-75	DURDARNWSF	611
4	12175	HAND SHWR HOLDER	PART	1
5	92821	SCREW	PART	1
6	20-259	DIVERTER ASM	ASSEMBLY	1
7	1-292	CARTRIDGE	ASSEMBLY	1
8	12180	RETAINER CART. NUT	PART	1
9	12181	CAP, CARTRIDGE	PART	1
10	92035	SCRW, M4 X .7 X 10 PHL FLT HD	SSPART	1
11	12192	HANDLE HUB	PART	1
12	92308	SCRW, M5 X 5 SKT HD CUP PT SS	PART	2
13	12184	WATER SUPPLY HOSE	ASSEMBLY	2
14	20-310	BODY ASM	ASSEMBLY	1
15	10159	HEX KEY, 3/32 ALLOY STEEL	PART	1
16	283-101	ROUND WAND HANDSHOWER	ASSEMBLY	1
17	284	SHOWER HOSE	PART	1
18	3-460	BASE COVER ASM	ASSEMBLY	1
19	12193	HANDLE	PART	1
20	91049	O-RING, #2- 010, EPDM, 65-75	DURDARNWSF	611
21	12257	1/2 X 3/4 NPSM THD ADAPTER	PART	2
22	91649	AERATOR KEY	PART	1
23	20-260	DIVERTER ASM	ASSEMBLY	1
24	20-232	SPOUT ASM	ASSEMBLY	1
25	12191	DIVERTER BUTTON	PART	1
26	92070	SCRW, #14 X 2 SLT FLT HD SS	PART	3
27	91368	WALL ANCHOR PLASTIC, 12-1/4	PART	3

-FOR QC ISNPECTION OF PURCHASE UNITS SEE PAGE 5-8

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	K	EN-3241	9/27/17	J.A.
-	J	EN-3209	12/01/16	V.V.
-	H	EN-2895	06/08/15	V.V.
-	G	EN-2866	03/30/15	V.V.

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	-	-
MACHINING	-	-	-
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
±1/16"	±1°
.X ±.1 [2.5]	
.XX ±.06 [1.5]	
X.XXX DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	H. LE 08/16/13
CHECKED	V. VU 08/16/13
APPROVED	V. VU 08/16/13

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INCORPORATED

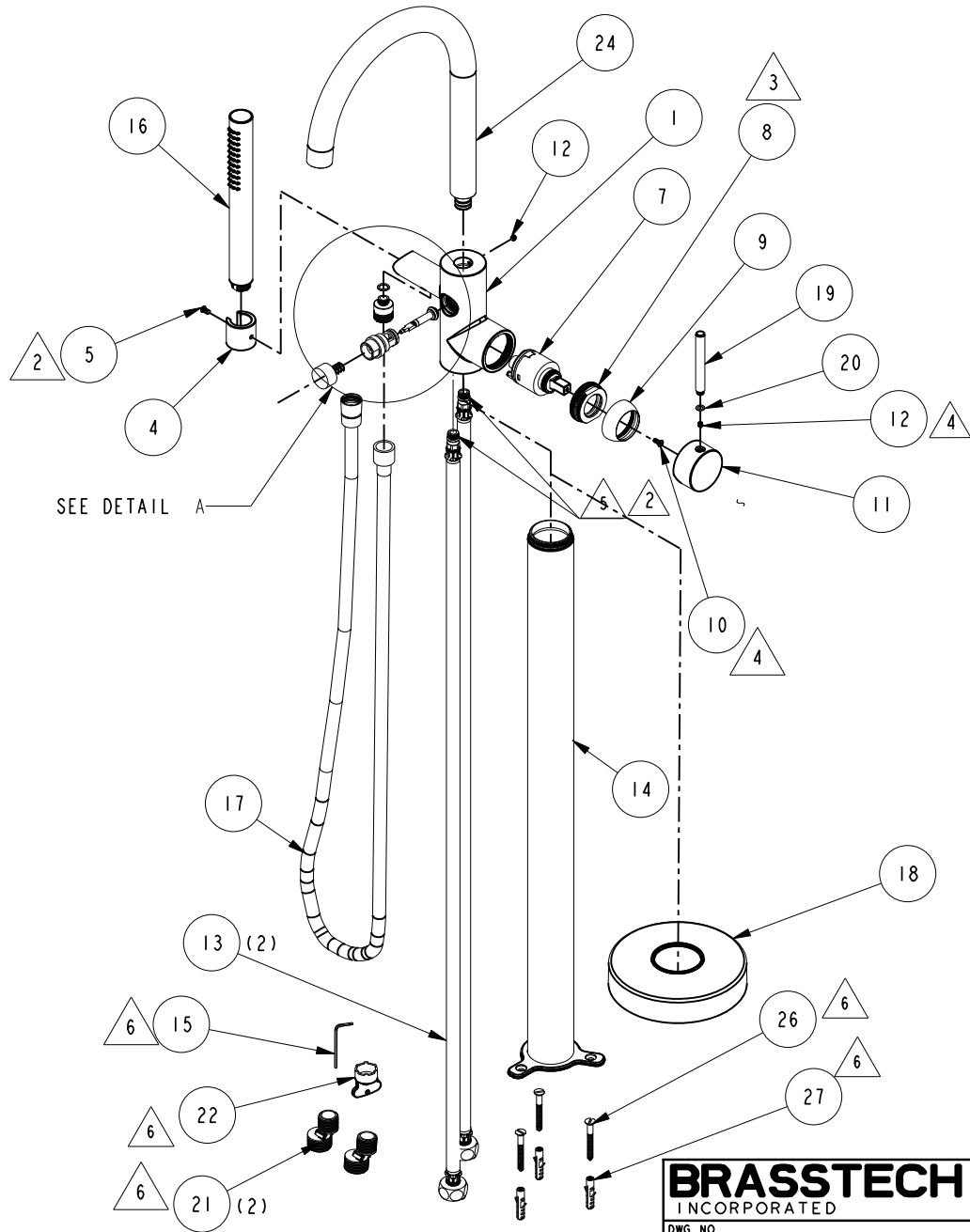
TUB FILLER, FREE STANDING-PRIYA

DWG NO. 2480-4261 REV K

SCALE .150 REF. - SHEET 1 OF 4

NOTES:

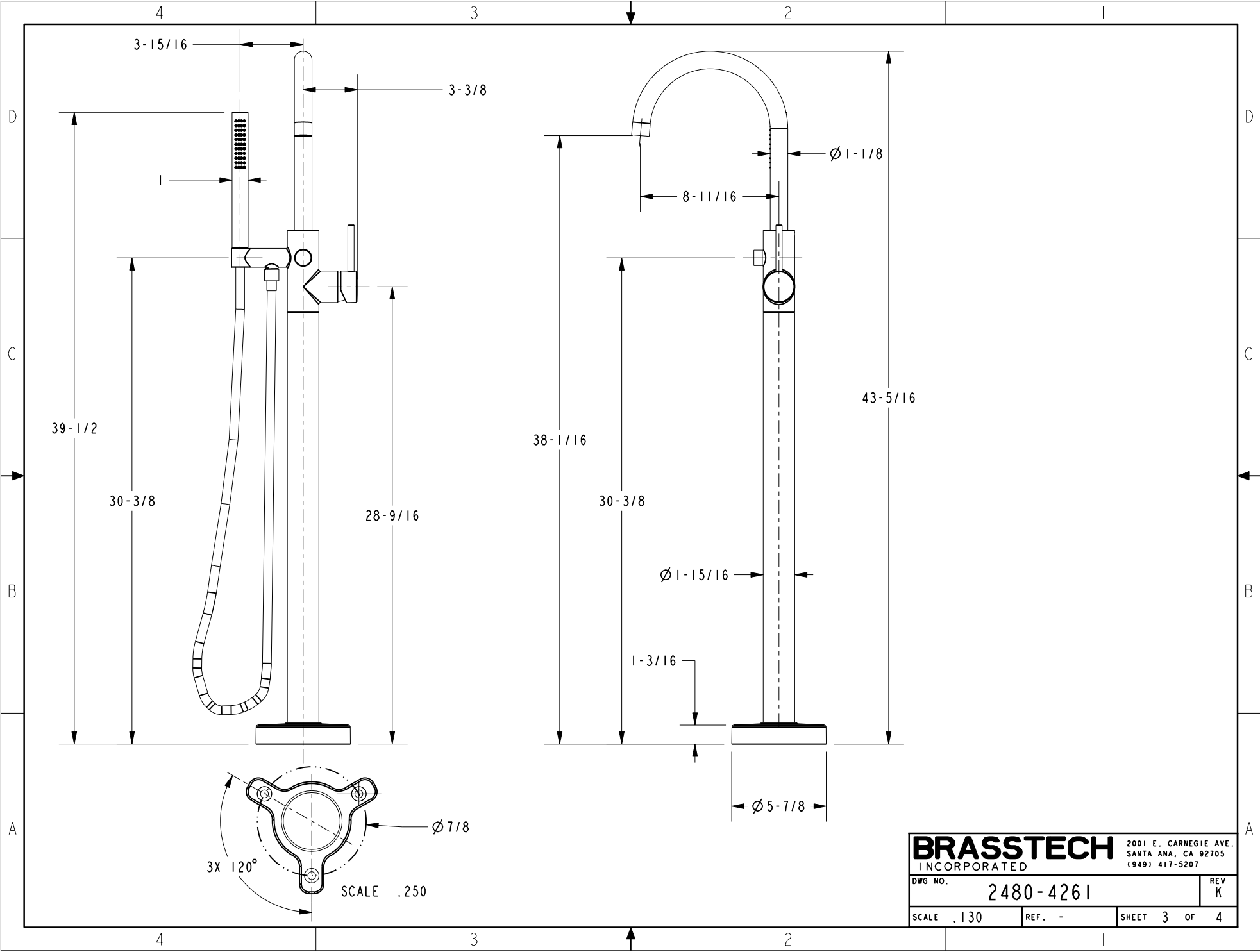
- 2. APPLY LOCTITE 680.
- 3. TORQUE TO 7.5-8.5 LB-FT.
- 4. APPLY LOCTITE 242. IF SCREW DOES NOT HAVE NYLON PATCH.
- 5. TORQUE TO 18-20 LB-IN.
- 6. PLACE THESE ITEMS IN SEPERATE PLASTIC BAGS
- 7. APPLY THIN COAT OF SILICON GREASE



SEE DETAIL A

DETAIL A  
SCALE .325

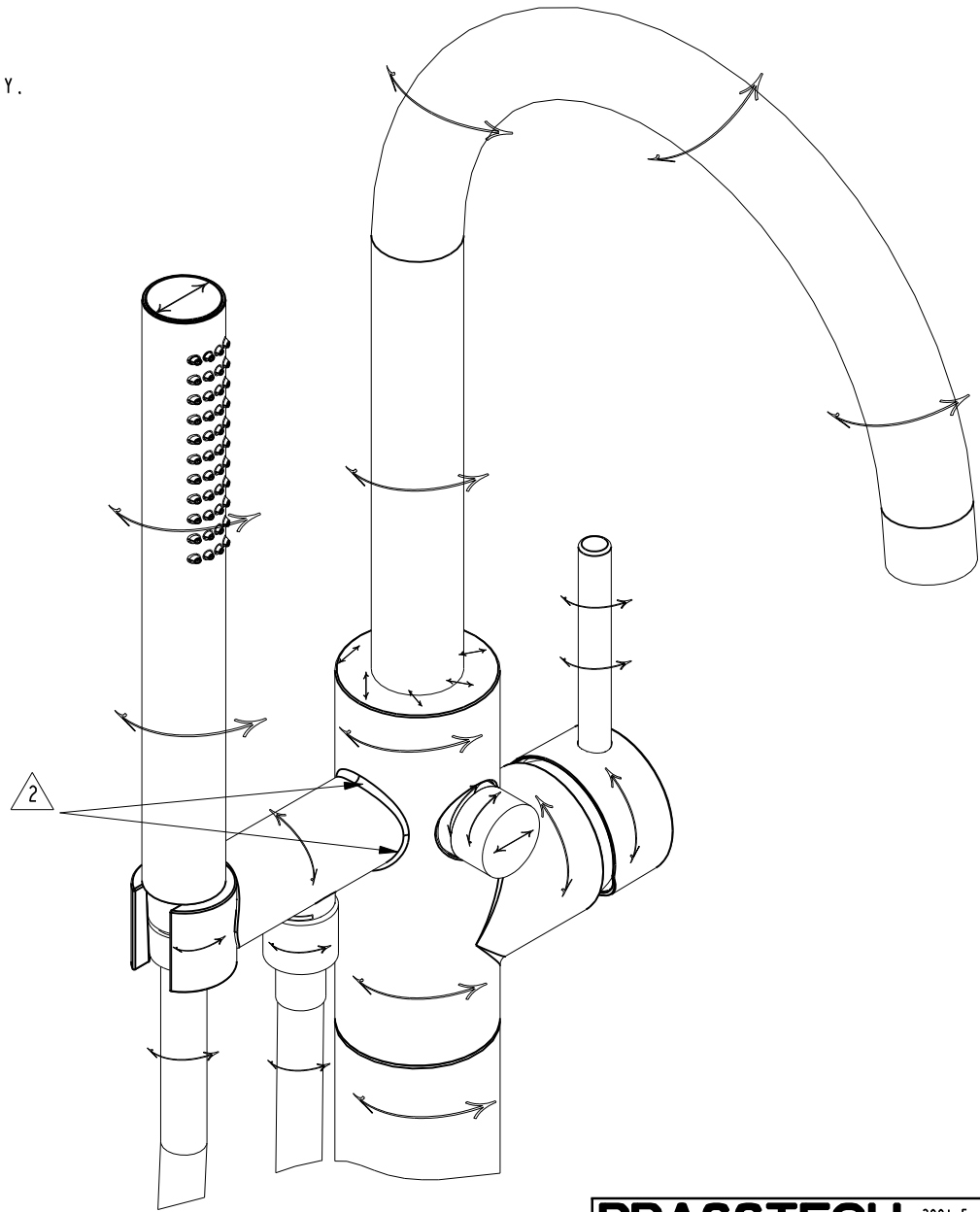
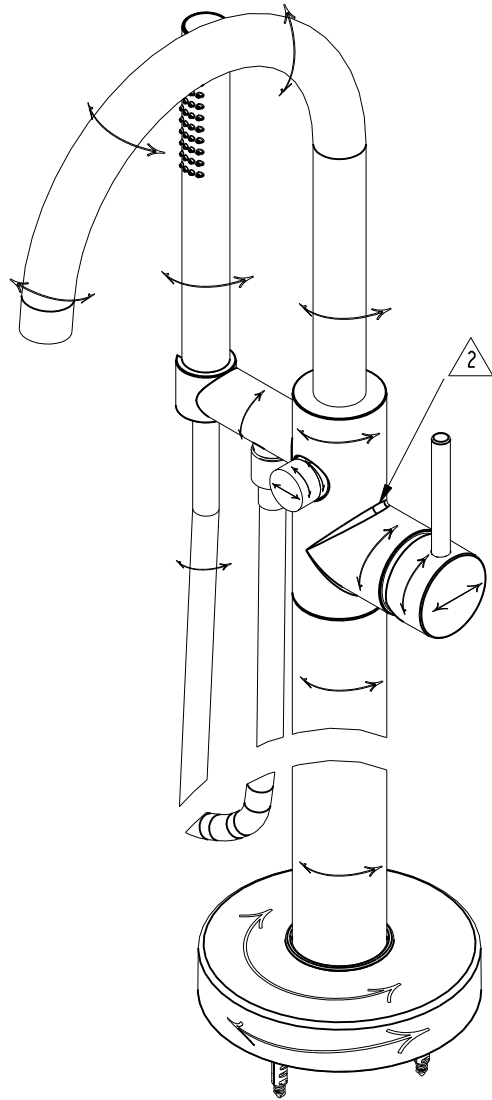
<b>BRASSTECH</b> INCORPORATED		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
DWG NO.	2480-4261	REV K
SCALE .140	REF. -	SHEET 2 OF 4



NOTES:

1.  $\longleftrightarrow$  INDICATES STROKE DIRECTION FOR SATIN FINISHES ONLY.

2.  $\triangle$  SAND BLAST THIS SURFACE.

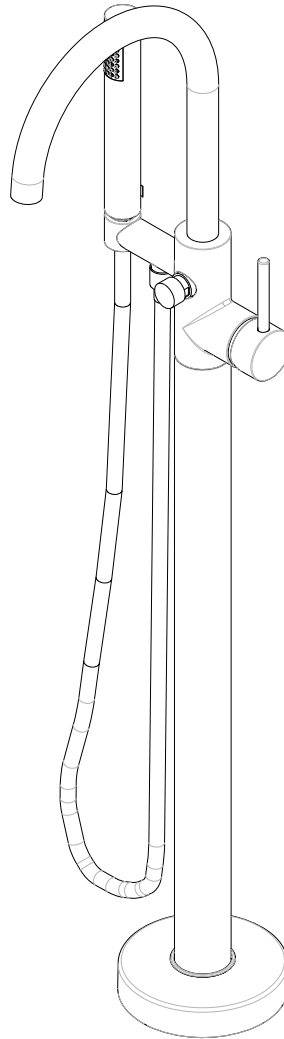


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INCORPORATED		SANTA ANA, CA 92705	
DWG NO.		2480-4261	
SCALE .140		REV K	
REF. -		SHEET 4 OF 4	

NOTES:

- (NI) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2. APPLY LOCTITE 680.
- 3. APPLY LABEL 98045 ON THE BACK SIDE OF THE TUB FILLER.
- 4. APPLY LABEL 98136 ON THE BACK SIDE OF THE HAND SHOWER.
- 5. MARKING: "H C" (H ON TOP, C AT BOTTOM).
- 6. THIS HOSE CAN BE REPLACED WITH 284.

-FOR QC ISNPECTION ONLY  
-NOT FOR PRODUCTION



**BILL OF MATERIAL (CURRENT LEVEL)**

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	2-933	BODY	ASSEMBLY	1
2	12175	HAND SHWR HOLDER	PART	1
3	92821	SCREW	PART	1
4	2-914	DIVERTER ASM	ASSEMBLY	1
5	12191	DIVERTER BUTTON	PART	1
6	1-292	CARTRIDGE	ASSEMBLY	1
7	12180	RETAINER, CARTRIDGE	PART	1
8	12181	CAP, CARTRIDGE	PART	1
9	92825	SCREW, M4 x 0.7 x 10.5	PART	1
10	12192	HANDLE HUB	PART	1
11	92826	SET SCREW, M5 x 0.8 x 5	PART	2
12	12184	WATER SUPPLY HOSE	ASSEMBLY	2
13	3-454	BODY ASM	ASSEMBLY	1
14	92830	HEX KEY	PART	1
15	3-459	HAND SHOWER ASM	ASSEMBLY	1
16	12186	SHOWER HOSE	PART	1
17	1-293	MOUNTING SCREW SET	ASSEMBLY	1
18	3-460	BASE COVER ASM	ASSEMBLY	1
19	12193	HANDLE	PART	1
20	91629	O-RING	PART	1
21	12257	1/2 X 3/4 NPSM THD ADAPTER	PART	2
22	91649	AERATOR KEY	PART	1
23	98045	LABEL	PART	1
24	98136	LABEL	PART	1
25	20-232	SPOUT ASM	ASSEMBLY	1

TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING	FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/16" .X ±.1 [2.5] ±1°  
.XX ±.06 [1.5]  
X.XXX DENOTES CRITICAL DIMS.  
ALL THREADS ARE CRITICAL

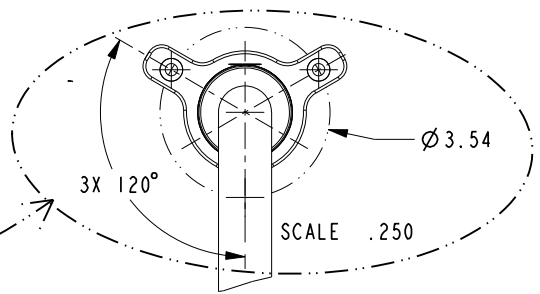
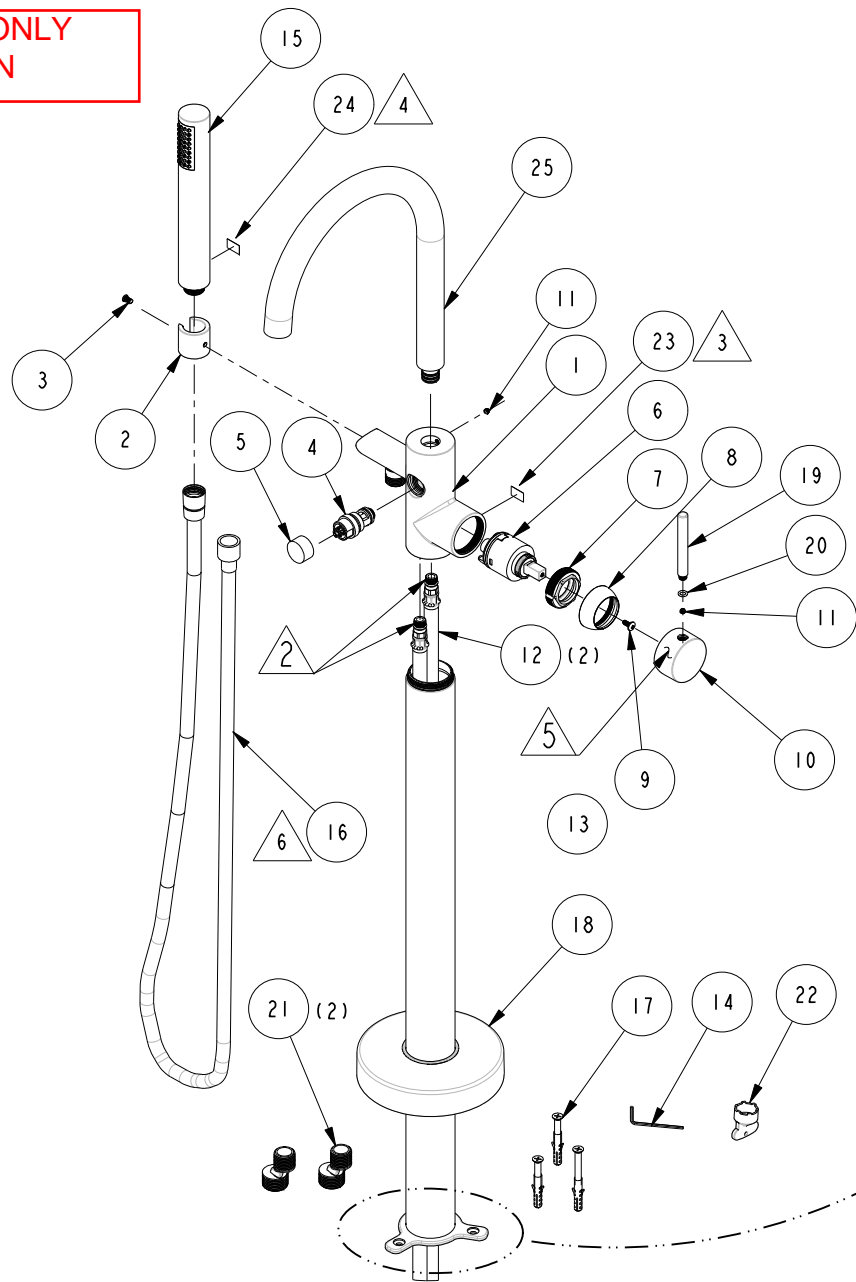
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INCORPORATED SANTA ANA, CA 92705  
(949) 417-5207

TUB FILLER, FREE STANDING-PRIYA

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-	H	EN-2895	06/08/15	V.V.	
-	G	EN-2866	03/30/15	V.V.	
ZONE	REV	DESCRIPTION	DATE	APPROVED	

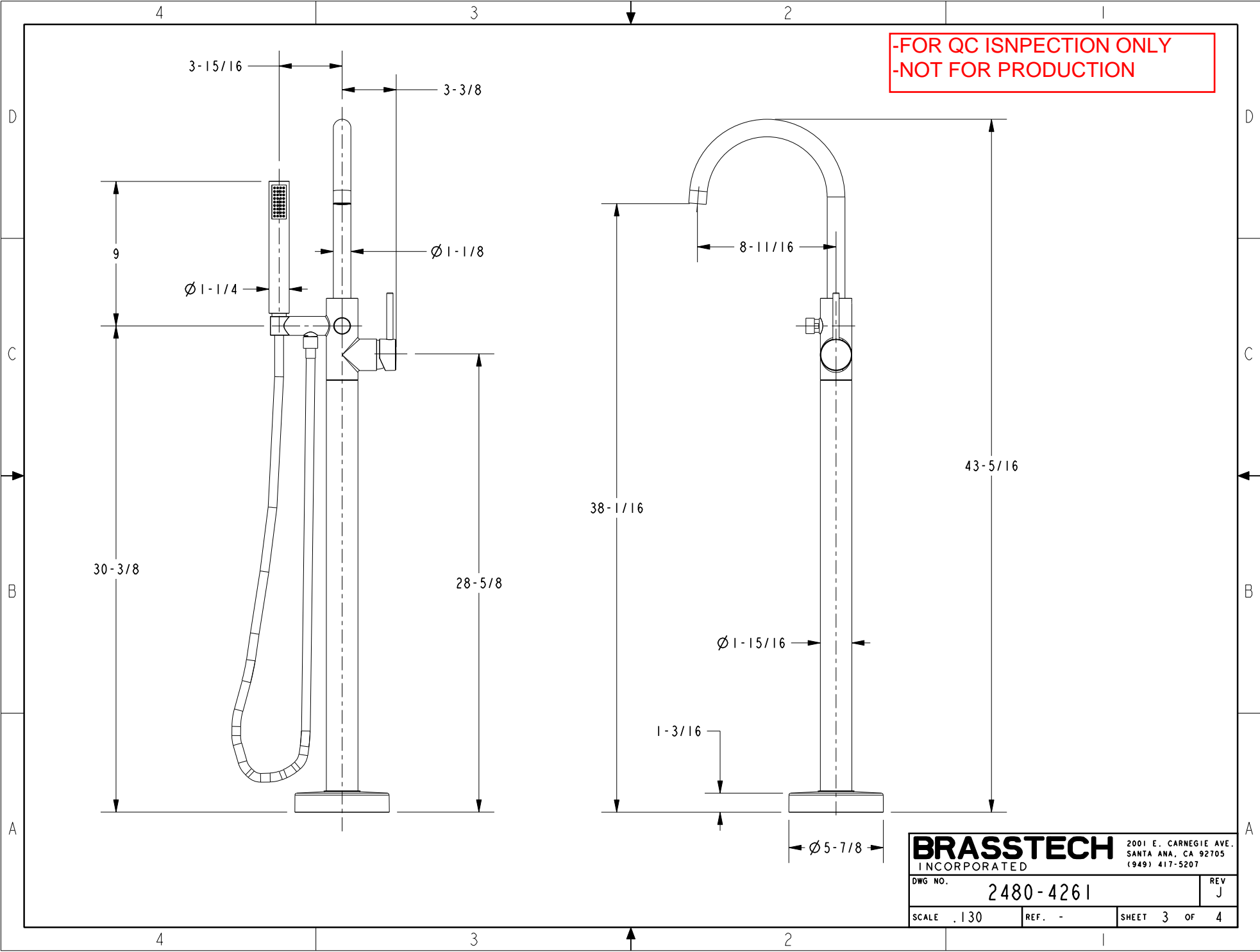
DWG NO.	2480-4261	REV	J
SCALE	.150	REF.	-
SHEET	1	OF	4

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DWG NO.	2480-4261	REV J
SCALE .140	REF. -	SHEET 2 OF 4

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DWG NO.	2480-4261	REV J
SCALE .130	REF. -	SHEET 3 OF 4

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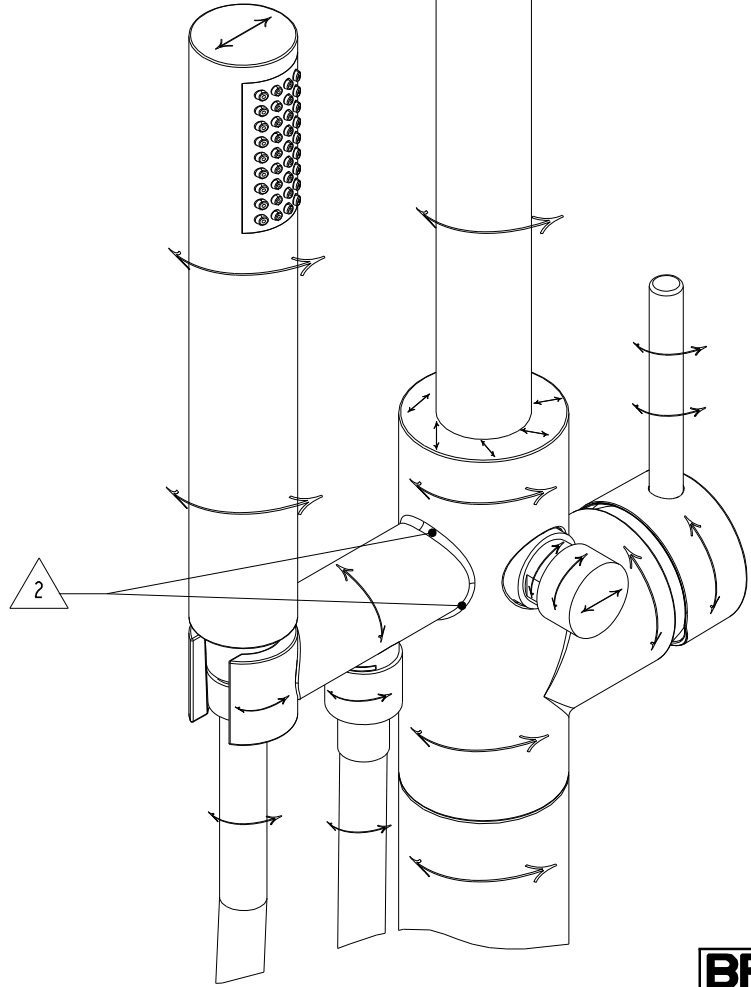
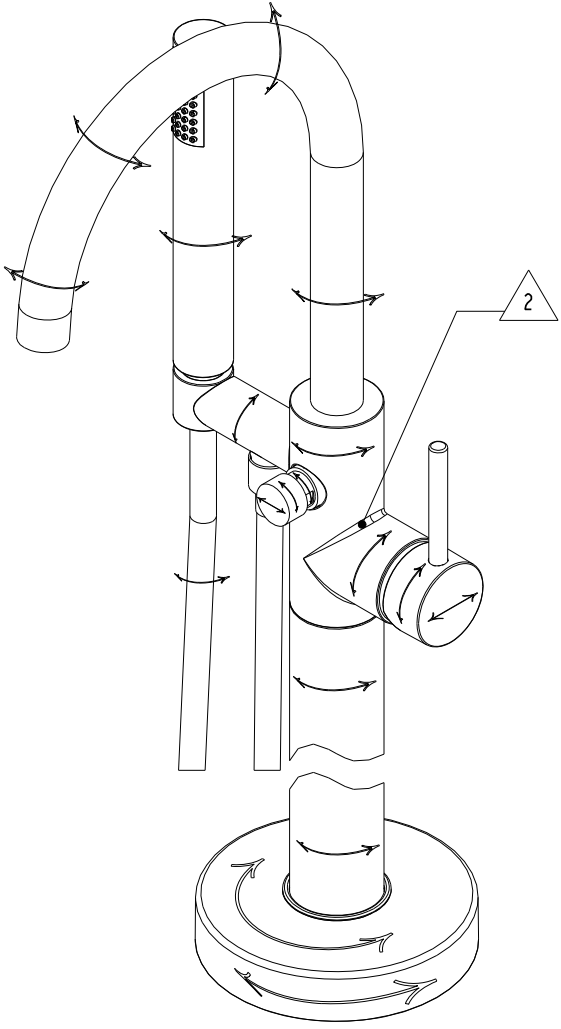
NOTES:

1.  $\longleftrightarrow$  INDICATES STROKE DIRECTION FOR SATIN FINISHES ONLY.

2.  $\triangle$  SAND BLAST THIS SURFACE.

D  
C  
B  
A

D  
C  
B  
A



2

4

3

2

<b>BRASSTECH</b>		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	2480-4261	REV	J
SCALE	.140	REF.	-
		SHEET	4 OF 4