

NOTES:

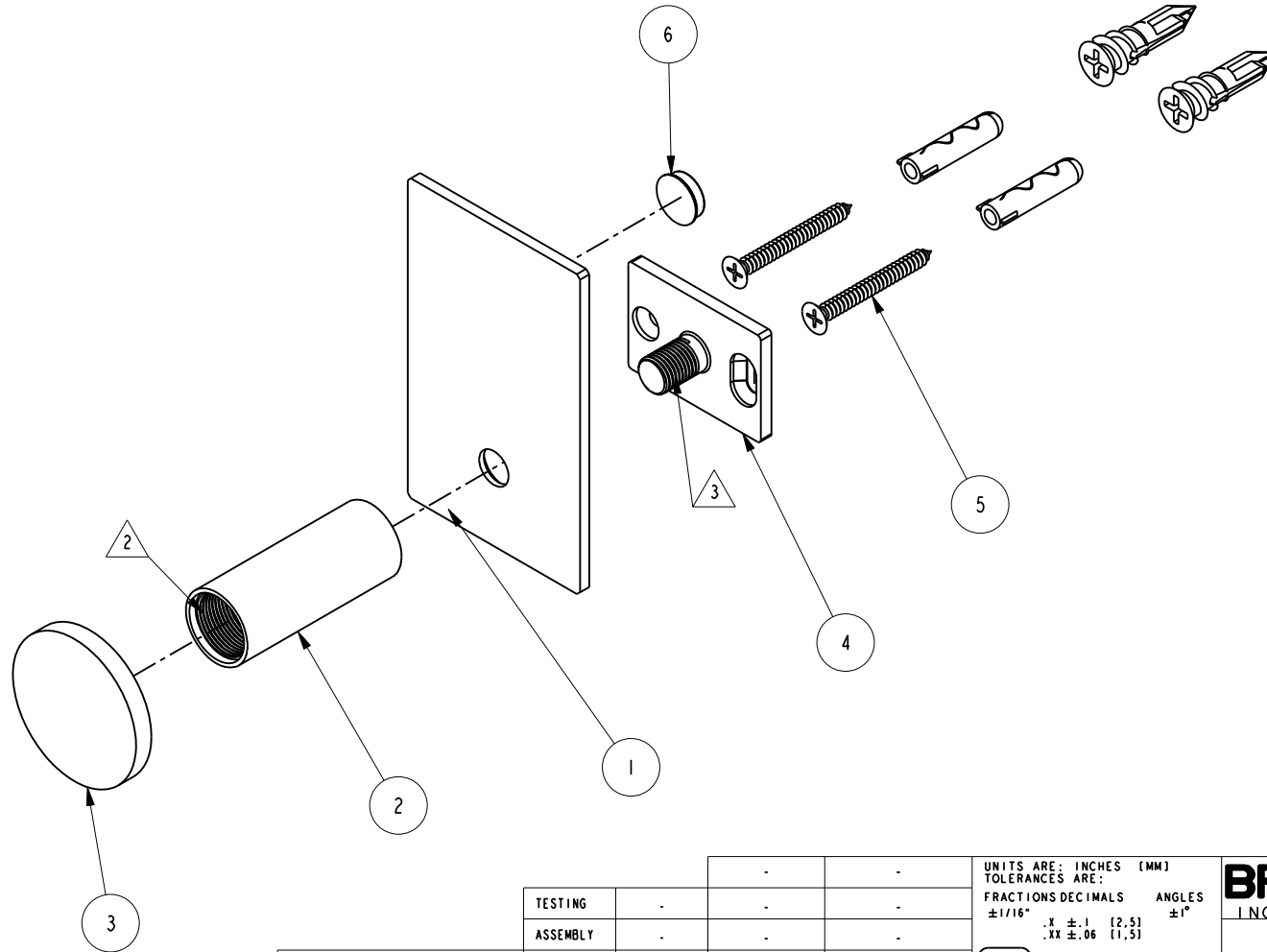
1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.

2 APPLY LOCTITE 680 TO THREADS

3 APPLY LOCTITE 242 TO BRACKET'S THREADS WHEN INSTALLING

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40787	HOOK BACKPLATE	PART	1
2	40786	HOOK POST	PART	1
3	40785	HOOK FINAL	PART	1
4	28XXB	HOOK MOUNTING BRACKET	PART	1
5	1-206	HARDWARE PACK	ASSEMBLY	1
6	91790	.5" DIA. .140" HT. CLEAR RUBBER BUMPER	PART	1



UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2.5] $\pm 1^\circ$
 .XX $\pm .06$ [1.5]
 (X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL

BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

SINGLE ROBE HOOK

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	A	EN-4069	01/30/20	J.M.
-	-	EN-3912	08/05/19	J.M.

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TESTING	ASSEMBLY	PLATING	POLISHING	MACHINING	TOOLING FIXTURE #
-	-	-	-	-	
			NEXT ASSY	USED ON	
				APPLICATION	
				REMOVE ALL BURRS AND SHARP EDGES	

DRAWN	CHECKED	APPROVED
G.B. 08/05/19	J.M. 08/05/19	J.M. 08/05/19

DWG NO.	REV
2540-1650	A
SCALE .600	SHEET 1 OF 2

