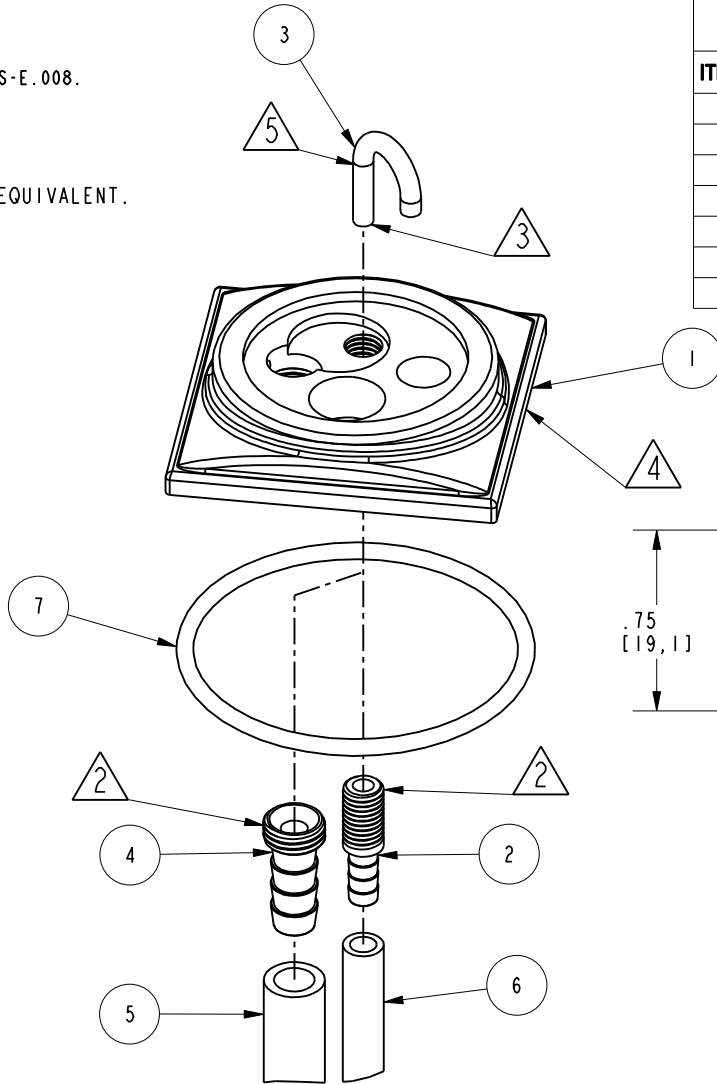
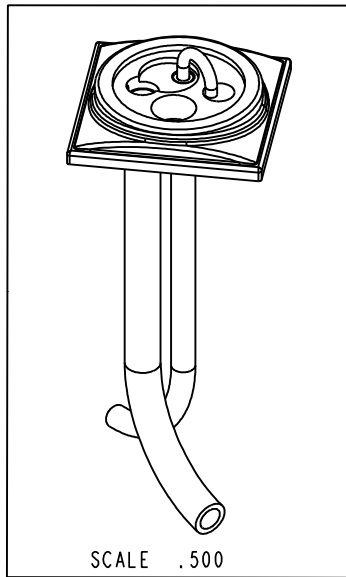


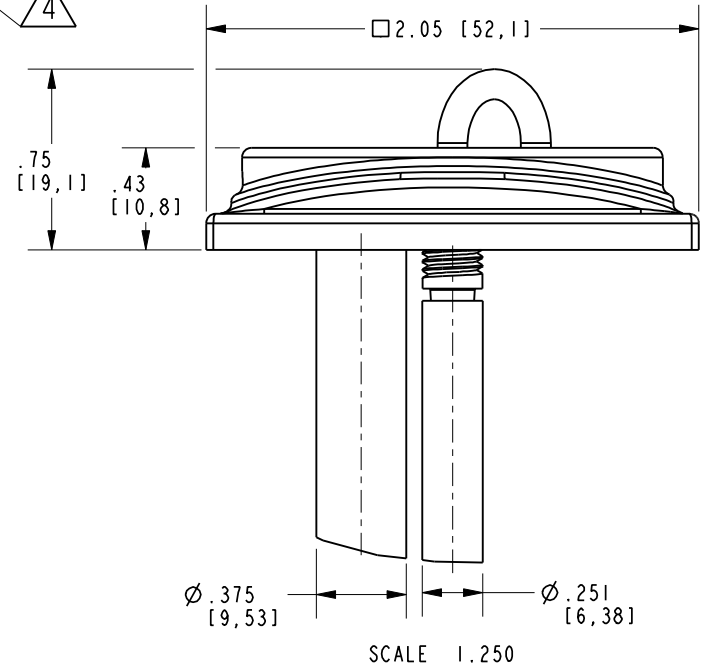
NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2 APPLY ADHESIVE LOCTITE 680.
- 3 APPLY 3M SCOTH-WELD DP-100NS OR EQUIVALENT.
- 4 REMOVE METAL BURRS.
- 5 SCORE SURFACE.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12739	ESCUTCHEON	PART	1
2	50772	1/4" BARBED TUBE FITTING	PART	1
3	50774	AIR GAP TUBE	PART	1
4	50789	3/8" BARBED TUBE FITTING	PART	1
5	91380	TUBE, BLACK 3/8 OD X 4 FT	PART	1
6	91381	TUBE, BLACK 1/4 OD X 4 FT	PART	1
7	91231	O-RING, #2-136, EPDM, 65-75 DURO	PART	1



TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	3170-5623	3170-5623
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$ $.X \pm .1$ [2,5] $\pm 1"$
 $.XX \pm .06$ [1,3]

(X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL

DRAWN AMARISH 04/25/17
 CHECKED RAVINDRA 04/25/17
 APPROVED J.M 04/25/17

BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

AIR GAP ASSEMBLY

DWG NO. 20-280 REV -
 SCALE .850 REF. - SHEET | OF |

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EN-3076	04/25/17	J.M
ZONE	REV	DESCRIPTION
4		